

# ALUMINUM & GALVANIZED STEEL PRIMER



## ■ PROPERTIES

One component acrylic primer, necessary before painting glossy, non-iron surfaces made of aluminum and galvanized surfaces.

It prepares the surface for the proper adhesion of any top coat, whether alkyd, water based, or any other kind of paint. It works easily, it spreads evenly and quickly. An excellent anticorrosive protective coat.

## ■ APPLICATIONS

ALUMINUM & GALVANIZED STEEL PRIMER of DUROSTICK protects and preserves aluminum frames and casings, galvanized pipes, air ducts, as well as automotive and yacht pipe fittings. Uniquely created for metal buildings and bridges, poles, farming equipment as well as galvanized water tanks etc. Apply 1-2 coats to use as a finishing coat or as a primer for enamel paints.

## ■ USE

### 1. Surface preparation

Thoroughly remove rust, oils, dust and any deteriorated paints, using sandpaper. Continue by

removing any residues using THINNER 101 of DUROSTICK, or white spirit.

### 2. Application

To use as top coat, apply 2-3 coats of ALUMINUM & GALVANIZED STEEL PRIMER of DUROSTICK to offer complete anticorrosive protection. It is necessary to allow 4-6 hours to pass between coats. In case another top coat with enamel paint follows, 1-2 layers of the product will suffice, depending on the paint specification.

## ■ CLEANING

Clean all tools with THINNER 201 of DUROSTICK, immediately after use.

## ■ COVERAGE

Approximately 8-10m<sup>2</sup>/lt per coat, on properly prepared surfaces.

## ■ STORAGE

Store in shaded places away from any heat source, for 24 months from production date.

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## ■ NOTE

Mix well before use.

## ■ SAFETY DIRECTIONS

The product is classified as harmful and flammable. However, it is recommended to keep away from the reach of children and apply it in well ventilated areas. Before use, refer to the cautions on the product packaging or the Safety Data Sheet.

## ■ PACKAGING

Carton box with 12pcs of 750ml each one

Carton box with 4pcs of 2.5lt each one

TECHNICAL SPECIFICATIONS	
■ Form - Color	Thixotropic liquid - Gray
■ Density	1.23±0.05kg/lt
■ Application temperature	From +10°C to +35°C
■ Dilution	Up to 5% with THINNER 201
■ Application method	Brush, roller or spray gun
■ Drying time	40 minutes (touch dry), depending on the ambient conditions
■ Recoating time	After 4-6 hours, depending on the ambient conditions
■ Recoating time with paint	After 8 hours, depending on the ambient conditions

## V.O.C. (Volatile Organic Compounds):

Limit value of maximum V.O.C. content per EU (Directive 2004/42/CE) for the particular product (Class A/i 'One-pack performance coatings' Type SB): 500gr/lt (2010). The ready to use product contains maximum 499gr/lt V.O.C.

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The technical specifications and directions of use contained in this technical data sheet are the results of the knowledge and experience of the company's research and development department, as well as from the real-life applications of the product. The recommendations and suggestions regarding the use of the products are made without guarantee since the respective conditions during their application are beyond the control of the company. For this reason, it is the user's responsibility to make sure that the product is suitable for the intended application as well as the application conditions of the project.