

# PLUS



## Reinforced tile adhesive



### ■ PROPERTIES

Cementitious and flexible white adhesive for tiles and granite, reinforced with acrylic resins. Its high plasticity distinguish the product for its high adhesive strength and zero vertical slip. Its high thixotropy allows for coatings in thicknesses of up to 12mm thick without sagging and it has an extended open time.

Classified C2TE S1 per EN 12004 and EN 12002.

The product has received an Environmental Product Declaration (EPD) following an assessment of the environmental impact of its life cycle.

Registration number: S-P-13557,

The International EPD® System.

### ■ APPLICATIONS

PLUS is suitable for installing large size tiles, as well as thin slabs of low and non absorbent granites of all

types, in bathrooms, showers, fountains, wet outdoor areas, and floors subject to particular stress.

It is suitable for heavy traffic areas such as car showrooms, airport terminals, shopping malls.

Also recommended for floor applications over mosaic or weathered tiles.

Use it for both interior and exterior applications.

Adding DUROSTICK ACRYLIC EMULSION in the mixing water, at a ratio of 1:1, further improves its characteristics.

### ■ USE

#### 1. Surface preparation

The application surface has to be sound, clean, free of loose materials, dust, paint, grease and oils. The surface has to be soaked before the application. It is necessary to prime all absorbent substrates and aircrete, using either the ACRYLIC EMULSION or D-20



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of DUROSTICK, at a mixing ratio of 1:1 with water. It is necessary to prime all cement boards using either the micromolar stabilizer AQUAFIX or SOLVENT BASED PRIMER of DUROSTICK. Lightweight or else, unsound cement screeds, must necessarily be primed with DUROSTICK ACRYLIC EMULSION or D-20 at a ratio of 1 part additive to 2 parts water or 1 part DUROMAX to 5 parts water. Follow all balcony and terrace, bathroom and shower, fountain and swimming pool applications by coating the substrate with HYDROSTOP FLOOR, with 2-3 successive, crosswise coats to ensure the waterproofing of the substrate.

### 2. Application

Empty 25kg of the adhesive into a clean container with 7.0-7.5lt of cool water. Mix with a low rpm electric mixer until a lump free, homogeneous mass is created. Allow the mixture to mature for 5-10 minutes. During use mix periodically, without adding extra water. Apply the adhesive using a notched trowel and spread on the substrate evenly. Coat as much surface as is required to work for the next 15-30 minutes (depending on weather conditions), thus avoiding skin formation. Finally, install the tiles in the selected position by tapping softly with a rubber mallet.

When working with medium and large format tiles, the installation is done by the method of double-coat application, on the substrate, but also on the tile (tile back buttering).

### ■ NOTE

On exterior surfaces, it is highly recommended to create expansion joints every 16-20m<sup>2</sup>. Prime the expansion joints with PRIMER-PU, to improve grip, fill them with the backer rod of DUROSTICK, DS-265, and seal them with the polyurethane sealant, DUROFLEX-PU. Similarly, seal all the joints (5-8mm) at the junction of the tiles and vertical surfaces throughout the perimeter. Alternatively, the application of DS POLYMER sealant, available in 32 colors (same ones with the grout colors of DUROSTICK), ensures sealing without cracking at the junction of the tiles with the skirting and above it as well.

### ■ CLEANING

Clean all tools with water, immediately after use.

### ■ CONSUMPTION

3-5kg/m<sup>2</sup>, depending on the size of the notch of the trowel, the smoothness of the substrate and the dimensions of the tiles.

### ■ STORAGE

Store in the factory sealed packages, in dry and shaded places, for 12 months from production date.

### ■ SAFETY DIRECTIONS

The product contains Portland cement. Before use, refer to the cautions on the product's packaging or the Safety Data Sheet.

### ■ PACKAGING

Paper bag of 25kg on 1.500kg pallet.



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<b>TECHNICAL SPECIFICATIONS</b> (Measurement conditions 23°C and 50% R.H.)	
■ Form - Color	Cementitious mortar - White
■ Bulk density of dry mortar	1.30±0.05kg/lt
■ Slip per EN 1308	< 0.2mm
■ Water requirement	7.0lt water per 25kg mortar
■ Application temperature	From +5°C to +35°C
■ Temperature resistance	From -35°C to +90°C
■ Application thickness	Up to 12mm
■ Pot life	Approximately 7 hours*
■ Open time per EN 1346	30 minutes*
■ Time for minor adjustments	30 minutes*
■ Grouting	After 4-8 hours on wall, after 24 hours on floor
■ Foot traffic	After 24 hours
■ Delivery to use	After 12-14 days.

<b>PRODUCT PERFORMANCES</b>	
■ Adhesion strength, per EN 1348, after:	
● 28 days	≥ 1.55 N/mm <sup>2</sup>
● Thermal ageing at +70°C	≥ 1.30 N/mm <sup>2</sup>
● Water immersion for 21 days	≥ 1.40 N/mm <sup>2</sup>
● 25 freeze - thaw cycles	≥ 1.35 N/mm <sup>2</sup>
■ Deformability S per EN 12002	2.5mm ≤ S < 5mm

\* Depending on the weather conditions  
(temperature, humidity).

**NOTE: The product exceeds the statutory requirements  
for C2 adhesive.**

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The technical specifications and directions of use contained in this technical data sheet are the results of the knowledge and experience of the company's research and development department, as well as from the real-life applications of the product. The recommendations and suggestions regarding the use of the products are made without guarantee since the respective conditions during their application are beyond the control of the company. For this reason, it is the user's responsibility to make sure that the product is suitable for the intended application as well as the application conditions of the project.