

# EXPORT ACRYLIC



## Tile adhesive



### ■ PROPERTIES

Cementitious white tile adhesive, fortified with acrylic resins. Presents strong adhesion, zero slip and extended open time. Distinguished for its high initial and final bonding ability. Once cured, the adhesive is resistant to moisture and frost.

Classified C2TE per EN 12004.

The product has received an Environmental Product Declaration (EPD) following an assessment of the environmental impact of its life cycle.

Registration number: S-P-13561,

The International EPD® System.

### ■ APPLICATIONS

EXPORT ACRYLIC is suitable for small and large size tile installations, even low absorbent tiles on cement screed floors and plastered walls. Use it for both interior and exterior applications. Adding DUROSTICK ACRYLIC EMULSION in the mixing water, at a ratio of 1:1, further improves its characteristics. The improved (as per its flexibility) adhesive, is suitable for exterior spaces that are exposed to adverse weather conditions or vibrations that generate, either from digging equipment working in adjacent areas or light earthquakes.

The technical specifications and directions of use contained in this technical data sheet are the results of the knowledge and experience of the company's research and development department, as well as from the real-life applications of the product. The recommendations and suggestions regarding the use of the products are made without guarantee since the respective conditions during their application are beyond the control of the company. For this reason, it is the user's responsibility to make sure that the product is suitable for the intended application as well as the application conditions of the project.

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### ■ USE

#### 1. Surface preparation

The application surface has to be sound, clean and free of loose materials, dust, paint, grease and oils. The surface has to be soaked before the application. It is necessary to prime all absorbent substrates and aircrete, using either DUROSTICK ACRYLIC EMULSION or D-20, at a mixing ratio of 1:1 with water. It is necessary to prime all drywall using either the micromolar stabilizer AQUAFIX or SOLVENT BASED PRIMER of DUROSTICK. Lightweight or else, unsound cement screeds, must necessarily be primed with DUROSTICK ACRYLIC EMULSION or D-20 at a ratio of 1 part additive to 2 parts water or 1 part DUROMAX to 5 parts water. Follow all balcony and terrace applications by coating the substrate with HYDROSTOP FLOOR or D-1, with 2-3 successive, crosswise coats to ensure the waterproofing of the substrate.

#### 2. Application

Empty 25kg of the adhesive into a clean container with 6.5-7.0lt of cool water (5kg adhesive to 1.3-1.4lt). Mix with a low rpm electric mixer until a lump free, homogeneous mass is created. Allow the mixture to mature for 5-10 minutes. During use mix periodically, without adding extra water. Apply the adhesive using a notched trowel and spread on the substrate evenly. Coat as much surface as is required to work for the next 15-30 minutes (depending on weather conditions), thus avoiding skin formation. Finally, install the tiles in the selected position by tapping softly with a rubber mallet. When working with medium and large format tiles, the installation is done by the method of double-coat application, on the substrate, but also on the tile (tile back buttering).

### ■ NOTE

On exterior surfaces, it is highly recommended to create expansion joints every 16-20m<sup>2</sup>. Prime the expansion joints with PRIMER-PU, to improve grip, fill them with the backer rod of DUROSTICK, DS-265, and seal them with the polyurethane sealant, DUROFLEX-PU. Similarly, seal all the joints (5-8mm)

at the junction of the tiles and vertical surfaces throughout the perimeter. Alternatively, the application of DS POLYMER sealant, available in 32 colors (same ones with the grout colors of DUROSTICK), ensures sealing without cracking at the junction of the tiles with the skirting and above it as well.

### ■ CLEANING

Clean all tools with water, immediately after use.

### ■ CONSUMPTION

3-5kg/m<sup>2</sup>, depending on the size of the notch of the trowel, the smoothness of the substrate and the dimensions of the tiles.

### ■ STORAGE

• **25kg Paper bag with valve:** 12 months form production date.

• **5kg Plastic bag:** 18 months form production date. Store in the factory sealed packages, in dry and shaded places.

### ■ SAFETY DIRECTIONS

The product contains Portland cement. Before use, refer to the cautions on the product's packaging or the Safety Data Sheet.

### ■ PACKAGING

Carton box with 4 pcs of 5kg each one on a 720kg pallet.

Paper bag of 25kg on 1.050kg and 1.500kg pallet.

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### TECHNICAL SPECIFICATIONS

(Measurement conditions 23°C and 50% R.H.)

■ Form - Color	Cementitious mortar - White
■ Bulk density of dry mortar	1.35±0.05kg/lt
■ Slip per EN 1308	< 0.5mm
■ Water requirement	6.5lt water per 25kg mortar
■ Application temperature	From +5°C to +35°C
■ Temperature resistance	From -35°C to +90°C
■ Pot life	Approximately 5 hours*
■ Application thickness	Up to 10mm
■ Open time per EN 1346	30 minutes *
■ Time for minor adjustments	25 minutes *
■ Grouting	After 4-8 hours on wall, after 24 hours on floor
■ Foot traffic	After 24 hours
■ Delivery to use	After 12-14 days

### PRODUCT PERFORMANCES

■ Adhesion strength, per EN 1348, after:	
• 28 days	1.35 N/mm <sup>2</sup>
• Thermal ageing at +70°C	1.20 N/mm <sup>2</sup>
• Water immersion for 21 days	1.25 N/mm <sup>2</sup>
• 25 freeze - thaw cycles	1.20 N/mm <sup>2</sup>

\* Depending on the weather conditions (temperature, humidity).

Certified by the GEV institute in the top category EMICODE® label EC1 Plus given to products on the verge of technological innovation and extremely low percentage of volatile emissions. The product complies with the strictest environmental and health requirements.

**NOTE: The product exceeds the statutory requirements for C2 adhesive.**

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