

6.7 Enamel paints - Undercoats - Thinners & Corrosives

DUROSTICK VELATURA Solvent based undercoat for enamel paints



TECHNICAL SPECIFICATIONS

Form - Color	Thixotropic liquid - White
Density	1.50 ± 0.05 kg/lit
Application temperature	From +10°C to +35°C
Dilution	Up to 5-10% with THINNER 101 or white spirit
Application method	Brush, roller, spray gun
Drying time	3-4 hours (touch dry), at +20°C
Recoating time	After 16-18 hours, at +20°C

V.O.C. (Volatile Organic Compounds):

Limit value of maximum V.O.C. content per EC (Directive 2004/42/EC) for the particular product (Class A1g: 'Primers' Type SB): 350 gr/lit (2010). Ready to use product contains maximum 340 gr/lit V.O.C.

CONSUMPTION

1lt/10-12m² per coat, on properly prepared surfaces.

STORAGE

Store in shaded places, away from any heat source, for at least 24 months from production date.

SAFETY DIRECTIONS

The product is classified as harmful. It is recommended to keep away from the reach of children and apply it in well ventilated areas. Before use, refer to the cautions on the product packaging or the Material Safety Data Sheet.

NOTE

Once dry, the product is harmless to health.

PACKAGING

Carton box with 12 pcs of 750ml each one
Carton box with 4 pcs of 2.5lt each one

PROPERTIES

Alkyd based undercoat for enamel paints. Exceptional for the preparation of surfaces to be coated with alkyd based paints. It has great coverage and fills minor defects. It strongly adheres on any wood surface and wall surfaces. It works and sands easily.

APPLICATIONS

DUROSTICK VELATURA applies on new or existing spackled wood surfaces (doors, windows). It also applies on skimmed surfaces made of marble based plaster and drywall.

USE

Surface preparation-application

All surfaces to be primed, have to be sanded with the appropriate sandpaper. They also have to be dry, dust free, and completely clean, without any oils or salts.

Existing wood surfaces: Carefully remove all loose paints and spackle, where needed, using STUCOFIX putty. On sanded and cleaned surfaces, apply 1-2 coats of VELATURA. Once dry, sand as needed to create the perfect undercoat for 2 coats of DUROLUX, the enamel top coat of DUROSTICK.

New wood surfaces: Impregnate the surface using DUROXYL Wood Protection/Conditioner, the preservative and insecticide of DUROSTICK.

Once dry, spackle as needed using-

STUCOFIX putty.

Once the putty is dry, sand with the appropriate sandpaper throughout the surfaces for a smooth finish.

Continue by removing all the dust and apply 1-2 coats VELATURA. Complete by applying two coats DUROLUX, the enamel paint of DUROSTICK.

Drywall surfaces: Skim using STUCOFIX-P, STUCOFIX putty or DUROSTICK D-67.

Once dry, sand the surface, remove all the dust, and apply VELATURA of DUROSTICK, 1-2 coats, as needed.

Wall surfaces from marble based plaster: Skim coat using STUCOFIX-P, STUCOFIX putty, POWDER COAT or GRANULAR of DUROSTICK. Once dry, sand the surface, remove all the dust, and apply one coat VELATURA OF DUROSTICK.

Complete by painting with emulsion, acrylic or enamel paints of DUROSTICK. This will create a high quality, perfect finish.

2. Application

Apply VELATURA using a roller, a brush or an airless sprayer. Dilute by 5-10% using THINNER 101 of DUROSTICK or white spirit.

Mix very well before use.

CLEANING

Clean all tools with THINNER 101 of DUROSTICK or white spirit immediately after use.

