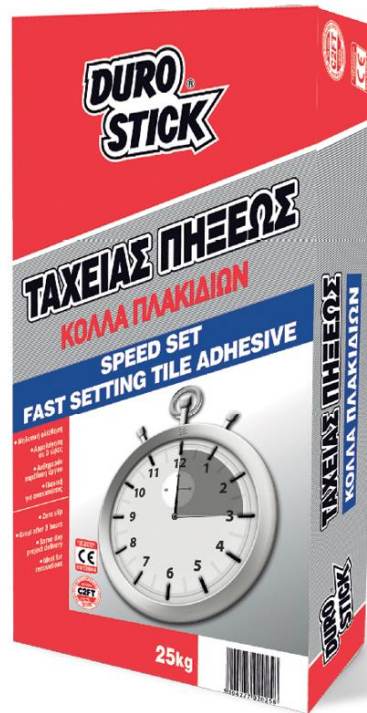


SPEED SET



Fast setting tile adhesive



PROPERTIES

Cementitious white adhesive, fortified with acrylic resins. Distinguished for its powerful adhesion, its zero vertical slip and its durability against intense/elevated moisture conditions, but also frost. Offers increased early and final adhesive strength. It allows for same day installation and grouting when there are time constraints, trying to avoid unfortunate consequences from rainfall and sharp drops of the temperature, (below +4°C), before any regular adhesive would have a chance to mature.

Classified C2FT per EN 12004 (MIRTEC/Cert. No. 3374)

ADVANTAGES

- Surfaces can be grouted after 3 hours from the installation completion.
- Allows for foot traffic after 2 hours from the installation completion.

APPLICATIONS

SPEED SET is suitable for installing all types of wall and floor tiles, absorbent

or not. Use it on floor cement screeds and plastered walls, as well as staircases, both indoors and out. Necessary for patch work, and minor repair jobs. Adding DUROSTICK ACRYLIC EMULSION in the mixing water at a ratio of 1:1, improves its technical characteristics, so as to meet the requirements of S1 class (deformable adhesive) per EN 12002, but the addition increases its curing time.

USE

Surface preparation

The application surface has to be sound, clean, free of loose materials, dust, paint, grease and oils. The surface has to be soaked before the application. It is necessary to prime all absorbent substrates and aircrete, using DUROSTICK ACRYLIC EMULSION or D-20, at a mixing ratio of 1:1 with water. It is necessary to prime all dry-wall using the DUROSTICK micromolar stabilizer, AQUAFIX or the SOLVENT BASED PRIMER. Lightweight or else, unstable cement screeds, must necessarily be primed with DU-

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ROSTICK ACRYLIC EMULSION or D-20 at a ratio of 1 part additive to 2 parts water or 1 part DUROMAX to 5 parts water. Follow all balcony and terrace applications by coating the substrate with HYDROSTOP FLOOR, at 2-3 successive, crosswise layers to ensure the waterproofing of the substrate.

Application:

Empty the adhesive into a clean container with cool water at a ratio of 2 parts water to 5 parts mortar (6.5-7.0lt water to 25kg mortar) and mix with a low rpm electric mixer until a lump free, homogeneous mass is created. Allow the mixture to mature for 5 minutes. During use mix periodically, without adding extra water. Apply the adhesive using a notched trowel, and spread on the substrate. Then, coat as much surface as required to work for the next 10 minutes (depending on weather conditions), thus avoiding skin formation. Finally, install the tiles in the selected position by tapping softly with a rubber mallet.

NOTE

On exterior surfaces, it is highly recommended to create expansion joints every 16-20m². Prime the expansion joints with PRIMER-PU, to improve grip, fill them with the backer rod of DUROSTICK, DS-265, and seal them with the polyurethane sealant, DUROFLEX-PU. Similarly, seal all the joints (5-8mm) at the junction of the tiles and vertical surfaces throughout the perimeter. Alternatively the application of DS POLYMER sealant, available in 32 colors (same ones with the grout colors of DUROSTICK), ensures sealing without cracking at the junction of the tiles with the skirting and above it as well.

CONSUMPTION:

3-5kg/m², depending on the size of the notch of the trowel, the smoothness of the substrate and the dimensions of the tiles.

CLEANING

Clean all tools with water, immediately after use.

STORAGE

Store in the factory sealed packages, in dry and shaded places for at least 10 months from production date.

SAFETY DIRECTIONS

The product contains Portland cement. Before use, refer to the cautions on the product's package or the Material Safety Data Sheet.

PACKAGING

Paper bag of 25kg on 1,500kg pallet

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TECHNICAL SPECIFICATIONS (Measurement conditions 23°C and 50% R.H.)	
Form - Color	Cementitious mortar - White
Toxic	No
Bulk density of dry mortar	1.30 ± 0.05kg/lt
Slip per EN 1308	<0.5mm
Water requirement	6.5 lt per 25Kg mortar
Application temperature	From +5°C to +35°C
Temperature resistance	From -35°C to +90°C
Application thickness	Up to 10mm
Pot life	40 minutes
Open time per EN 1346	10 minutes
Time for minor adjustments	15 minutes
Grouting	After 1 hour on wall; after 2-3 hours on floor
Foot traffic	After 2 hours
Delivery to use	After 4-6 days
PRODUCT PERFORMANCES	
Adhesion strength, per EN 1348, after:	
• 6 hours	≥0.50 N/mm ²
• 24 hours	0.60 N/mm ²
• 28 days	1.35 N/mm ²
• thermal ageing at +70°C	1.20 N/mm ²
• water immersion for 21 days	1.25 N/mm ²
• 25 freeze - thaw cycles	1.20 N/mm ²
<i>The experimental measurements were performed per EN 12004, in the Chemical Laboratory of DUROSTICK and were confirmed by the measurements of initial type from MIRTEC (Cert. No: 3374)</i>	
• NOTE: The product exceeds on average the statutory requirements for C2	



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The technical specifications and directions of use contained in this technical brochure are the results of the knowledge and experience of the company's research and development department, as well as from the real-life applications of the product. The recommendations and suggestions regarding the use of the products are made without guarantee since the respective conditions during their application are beyond the control of the company. For this reason, it is the user's responsibility to make sure that the product is suitable for the intended application as well as the application conditions of the project.