

No69



General purpose contact cement



PROPERTIES

Powerful general-purpose solvent borne neoprene adhesive, including a blend of synthetic resins in its composition. It offers flexible bonding to materials and surfaces submitted to constant or temporary deformation stresses.

APPLICATIONS

DUROSTICK No69 is suitable for use by furniture and shoe manufacturing industries, plastic boat industries, as well as for refrigeration installation applications etc. It bonds leather, pleather, foam insulation pieces, rubber, cork, carpet, and carton. It will also bond the above materials on wood, metal and other surfaces.

USE

1. Surface preparation

Surfaces to be bonded must be dry, clean, and free of grease and dust. They should fit well with each other without leaving any gaps.

2. Application

Apply a smooth, even coat of the adhesive on both surfaces to be bonded, using a brush or a

notched trowel. Allow for the adhesive to set for approximately 15 minutes. When the product is used for leather or rubber shoe repairs, it is recommended to lightly sand both adhering surfaces. Continue the application by pressing both surfaces together. Achieves 75% of its strength within the first hour after application and after 24 hours its final mechanical strengths.

NOTES

- After drying, the product is harmless to health.
- Close the container tightly after each use.

CLEANING

Clean all tools and hands with gasoline.

CONSUMPTION

300gr/m²

STORAGE

Store in tightly closed containers, in shaded places, away from any heat source, for 18 months from production date.

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SAFETY DIRECTIONS

The product is classified as highly flammable and harmful. It is recommended to keep away from the reach of children and apply it in well ventilated areas. Before use, refer to the cautions on the product packaging or the Material Safety Data Sheet.

PACKAGING

- Case with 20 tubes of 70ml each one
- Carton box with 48 pcs. of 125gr each one
- Carton box with 24 pcs. of 250gr each one
- Carton box with 12 pcs. of 500gr each one
- Carton box with 12 pcs. of 1kg each one
- 5kg container

TECHNICAL SPECIFICATIONS

Color	Light beige
Density	0.81±0.06kg/lt
Viscosity	1.300±200 cP, Spindle: No 3 Speed: 20 rpm, at 25°C
Application temperature	From +5°C to +35°C
Temperature resistance	From -20°C to +65°C

DUROSTICK S.A.

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