

No36



General purpose glue



PROPERTIES

Affordable, general purpose vinyl based, white glue. It is viscous, non-flammable, flexible and resistant to vibrations and impacts. Classified D1 per EN 12004.

APPLICATIONS

DUROSTICK No36 is ideal for bonding soft woods, such as chipboard, MDF and hardboard, as well as cork and drywall, polystyrene, cardboard etc. It is also suitable for bonding large surfaces such as laminated frames, Formica with chipboard, polystyrene or cork slabs and chipboard covered with melamine. It is essential for bonding the upper and lower sides of carton boxes for the packing industry etc.

USE

1. Surface preparation

The application surface must be clean, free from dust and loose paint. All wood surfaces must be thoroughly dry.

2. Application

Apply the adhesive uniformly with a brush or a roller on both adhering surfaces. For large surface applications, thin down the adhesive with water, up to 5%, giving the glue better workability. Within the next 5 to 10 minutes, connect the parts to be glued and apply pressure for 4-8 hours, depending on the humidity and temperature in the area of application. The glued surfaces can be subjected to stress after 24 hours.

LIMITATION OF USE

It is not recommended to use the adhesive when the temperature is below +8°C. While the adhesive is still fresh, the temperature should not drop below +4°C.

CLEANING

Remove any residues that might accumulate using a wet cloth or a sponge while the adhesive is still fresh. After the application, clean all tools and any residues with water and clean hands with warm water.

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CONSUMPTION

200gr/m²

STORAGE

Store in tightly closed packages in places protected from frost for at least 18 months from production date.

SAFETY DIRECTIONS

The product needs no hazard labeling based on current European and National legislation. However, it is recommended to keep away from the reach of children. If swallowed, seek immediate medical advice and show the container or label.

PACKAGING

- Carton box with 30 pcs of 180 gr each one
- Carton box with 24 pcs of 500 gr each one
- Carton box with 12 pcs of 1 kg each one
- 5 kg container
- 30kg & 60kg barrels (special order)

TECHNICAL SPECIFICATIONS (Measurement conditions 23°C and 50% R.H.)

Composition	Viscous PVA
Color	White
Density	1.32±0.05kg/lit
Solids by weight	60% w/w
Dilution with water	Up to 5%
Application temperature	From +8°C to +35°C
Adhesion strength	1.50 N/mm ² , after 48 hours (measurements on soft woods)

Non-flammable, odorless, friendly to human and the environment

DUROSTICK S.A.

MANUFACTURING OF ADHESIVES, PAINTS & MORTARS
 ATHENS: ASPROPYRGOS, ATTICA, GR: 193 00, Tel: +30 211 60 03 500-599, +30 210 55 16 500, +30 210 55 98 350, Fax: +30 210 55 99 612
 THESSALONIKI: INDUSTRIAL PARK-SINDOS, S.B. 44, STREET, DA 10, GR: 570 22, Tel: +30 2310 795 797, +30 2310 797 365, Fax: +30 2310 797 367
 Email: info@durostick.com

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