

DUROSTICK ALUMINUM & GALVANIZED STEEL PRIMER



TECHNICAL SPECIFICATIONS

Form - Color	Thixotropic liquid - Gray
Density	1.23±0.05 kg/lt
Application temperature	From +10°C to +35°C
Dilution	Up to 5% with THINNER 201
Application method	Brush, roller, spray gun
Drying time	40 minutes (touch dry), depending on the ambient conditions
Recoating time	After 4-6 hours, depending on the ambient conditions
Recoating with paints	After 8 hours, depending on the ambient conditions

V.O.C. (Volatile Organic Compounds):

Limit value of maximum V.O.C. content per EC (Directive 2004/42/EC) for the particular product (Class A1i 'One-pack performance coatings' Type SB): 500 gr/lt (2010). Ready to use product contains maximum 499 gr/lt V.O.C.

CONSUMPTION

1lt/8-10m² per coat, on properly prepared surfaces.

STORAGE

Store in shaded places, away from any heat source, for 24 months from production date.

NOTES

- Mix well before use.
- Once dry, the product is harmless to health.

SAFETY DIRECTIONS

The product is classified as harmful and flammable. It is recommended to keep away from the reach of children and apply it in well ventilated areas. Before use, refer to the cautions on the product packaging or the Material Safety Data Sheet.

PACKAGING

Carton box with 12 pcs of 750ml each one 2.5lt container

PROPERTIES

One component acrylic primer, necessary for painting glossy, non iron surfaces made of aluminum and galvanized steel.

It prepares the surface for the proper adhesion of any top coat, whether alkyd, water based, or any other kind of paint. It works easily, it spreads evenly and quickly. It is an excellent anti-corrosive protective layer.

APPLICATIONS

ALUMINUM & GALVANIZED STEEL PRIMER of DUROSTICK protects and preserves aluminum frames and casings, galvanized pipes, air ducts, as well as automotive and yacht pipe fittings. Uniquely created for metal buildings and bridges, poles, farming equipment as well as galvanized water tanks (pic.1,2) etc. Apply 1-2 coats to use as a finishing coat or as a primer for enamel paints.

USE

1. Surface preparation

Thoroughly remove rust, oils, dust and any deteriorated paints, using sandpaper.

Follow by removing any residues using THINNER 101 of DUROSTICK, or white spirit.

2. Application

To use as top coat, apply 2-3 coats of ALUMINUM & GALVANIZED STEEL PRIMER of DUROSTICK to offer complete anticorrosive protection. It is necessary to allow 4-6 hours to pass between coats

In case another top coat with enamel paint follows, 1-2 layers of the product will suffice, depending on the paint specification.

CLEANING

Clean all tools with THINNER 201 of DUROSTICK, immediately after use.



pic. 1



pic. 2