

# D-67



## Joint compound for gypsum board



### ■ PROPERTIES

Gypsum-based taping product, ideal for spackling and filling gypsum board joints in combination with joint tape.

Distinguished for its high strength, strong adhesion and its resistance to cracking, even when applied to widths of up to 15mm. Just add water to create an easy to use paste that does not shrink.

It presents good workability, is easy to sand and gives a smooth finish, without imperfections.

Classified 3B as jointing material for gypsum plasterboards, per EN 13963.

### ■ APPLICATIONS

DUROSTICK D-67 is suitable for taping joints, always in combination with the use of the reinforcing adhesive tape, DUROSTICK DS-230. It is also suitable for covering the screw holes related to gypsum board installations.

Furthermore, it is ideal for adhering gypsum board on flat surfaces and for patching damaged gypsum board/plaster boards.

### ■ USE

#### 1. Surface preparation

All gypsum board must be sound and free from dust and loose sections. Their mounting screws must not protrude and set at the right depth.

It is necessary for the required tools to be available, such as a 15cm flex gypsum board joint knife with phillips tip, a 20cm taping knife and a 28cm skimming knife. Taping of the gypsum board should be done in spaces of low humidity, where temperatures are no less than +8°C and not exceeding +30°C.

It is highly recommended that all work on floors that could release moisture to be completed before taping begins, because the released moisture will delay the drying process and might swell the gypsum board joints.

#### 2. Application

Gradually empty the mortar into a clean container with cool water (never pour the water into the mortar) with a mixing ratio of 20kg mortar into 10.0lt of water (2.5lt to 5k).

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Use a margin trowel or a putty knife and mix until creating a lump free, homogeneous thick paste that is suitable for taping.

The mixture remains workable to 45 minutes. Apply the paste to the joints, creating the appropriate substrate and install the tape by pressing lightly with the taping knife, until it is encased into the paste. Apply each additional coat only after the previous one is dry.

Sand the finish surface smooth and remove the dust.

### ■ NOTES

- Apply D-67 in spaces with normal moisture levels.
- Do not use the product once it begins to set and must not be remixed with the addition of extra water.
- Clean all tools with water, immediately after use. Tightly close all open bags with remaining product.

### ■ USEFUL TIP

Once the spackling is completed, and for a perfectly smooth surface, prime using the micromolar stabilizer AQUAFIX and apply the ultrafine skim coat paste STUCOFIX-P of DUROSTICK. Continue by priming and painting the wall surface.

### ■ CONSUMPTION

100-150gr per linear meter, depending on the width and depth of the joint.

### ■ STORAGE

Store in the factory sealed packages, in dry and shaded places, for 8 months from production date.

### ■ SAFETY DIRECTIONS

The product needs no hazard labeling under current European and National legislation. However, it is recommended to keep away from the reach of children. If swallowed seek immediate medical advice and show the container or label.

### ■ PACKAGING

Carton box with 4 bags of 5kg each one on 720kg pallet  
Paper bag of 20kg on 1.200kg pallet

### TECHNICAL SPECIFICATIONS

(Measurement conditions 23°C and 50% R.H.)

■ Form - Color	Gypsum-based mortar - Light gray
■ Bulk density of dry mortar	0.75±0.05kg/lt
■ Bulk density of fresh mortar	2.00±0.05kg/lt
■ Maximum grain size	0.12mm
■ Water requirement	10lt water for 20kg mortar
■ Application temperature	From +8°C to +30°C
■ Temperature resistance	From -25°C to +80°C
■ Pot life	45 minutes

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