## DUROLAC



### Decorative & protective solvent based wood varnish



#### PROPERTIES

Clear alkyd resin varnish of polyurethane modified base for wooden indoor and outdoor surfaces. Suitable for soft and hard woods alike. It applies easily, displays great flexibility and spreads perfectly. It is highly resistant to moisture and snow. The UV filters contained in its formula, protect wood from ultraviolet rays of the sun. It highlights and protects the natural beauty of all types of wood, showcasing their grain.

#### **APPLICATIONS**

DUROLAC applies on every kind of woodwork that requires protection from impacts and stains, moisture and intense sunlight exposure. Apply it on doors, windows, frames, casings, fences, pergolas, wood sheds, overhangs, roofing beams, balcony, terrace railings, wood overhangs, furniture etc.

#### USE

#### 1. Surface Preparation

Proper preparation ensures the best result in both new and old wood. A necessary condition is the moisture of the woods and the humidity in the atmosphere to be at the lowest possible levels. **New wood surfaces:** Before applying DU-ROLAC, the surfaces should be sanded with the appropriate sandpaper and the dusts should be well removed, while if there is resin, remove it with THINNER 101 by DUROSTICK. If necessary, fill any holes using DUROWOOD wood putty of DUROSTICK.

To preserve the natural color of the wood and protect against fungi, woodworm, blue stain and rot, apply a coat of DUROXYL Wood Protection / Conditioner, the solvent based impregnating clear wood preservative of DUROSTICK. Also use the product as primer when changing wood color before the use of DUROXYL, the impregnating color wood stain, that is available in 11 colors.

The technical specifications and directions of use contained in this technical brochure are the results of the knowledge and experience of the company's research and development department, as well as from the real-life applications of the product. The recommendations and suggestions regarding the use of the products are made without guarantee since the respective conditions during their application are beyond the control of the company. For this reason, it is the user's responsibility to make sure that the product is suitable for the intended application as well as the application conditions of the project.

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Complete the application by applying 1-2 coats of DUROLAC (satin or gloss finish).

**Existing wood surfaces (\*):** If performing simple maintenance, lightly sand the wood and remove the dust completely. Existing varnishes and enamels in poor condition (deteriorated and/or peeling), have to be completely removed with coarse and fine sandpaper or use the corrosive stripper D-26 stripper of DUROSTICK. Complete the project following the same procedure as described at the 'New wood surfaces' paragraph.

(\*) If the wood is soiled with oils, salts etc., it is recommended to clean it, before the application, using DUROSTICK WOOD CLEANER. Rinse thoroughly with plenty of water and let it dry.

#### 2. Application

Dilute DUROLAC with THINNER 101 of DU-ROSTICK or white spirit at a ratio of up to 5%. Apply with roller, brush or airless spray gun in 1-2 coats, depending on the application.

#### CLEANING

Clean all tools with THINNER 101 of DU-ROSTICK after use.

#### CONSUMPTION

Approximately 10-12m<sup>2</sup>/lt per coat, on properly prepared surfaces.

#### STORAGE

Store in shaded places away from any heat source, for at least 24 months from production date.

#### SAFETY DIRECTIONS

The product is classified as harmful and flammable. It is recommended to keep away from the reach of children and apply it in well ventilated areas. Before use, refer to the cautions on the product packaging or the Material Safety Data Sheet.

#### PACKAGING

Carton box with 12 pcs of 750ml each one Carton box with 4 pcs of 2.5lt each one

TECHNICAL SPECIFICATIONS	
Form - Color	Liquid varnish -
	Transparent
Density	0.90±0.05kg/lt
Solids by weight	49±1% w/w
Solids by volume	40±1% w/v
Gloss	Satin, Gloss
Application	From +5°C to +35°C
temperature	
Drying time	3-5 hours (touch dry),
	depending on the am-
	bient conditions (hu-
	midity, temperature)
Recoating time	After 8-10 hours, de-
	pending on the ambient
	conditions

**V.O.C.** (Volatile Organic Compounds):Limit value of maximum V.O.C. content per EC (Directive 2004/42/EC) for the particular product (Class A/e: 'Interior/exterior trim varnishes and woodstains', including opaque woodstains' Type SB): 400gr/lt (2010). The ready to use product contains maximum 399gr/lt V.O.C.

#### DUROSTICK S.A.

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