

# DUROSTICK VELATURA



Solvent based undercoat for enamel paints



## PROPERTIES

Alkyd based undercoat for enamel paints. Exceptional for the preparation of surfaces to be coated with alkyd based paints. It has great coverage and fills minor defects. It strongly adheres on any wood surface and wall surfaces. It works and sands easily. Creates an ideal, smooth surface and gives special durability to the finish paint.

## APPLICATIONS

DUROSTICK VELATURA applies on new or existing spackled wood surfaces (doors, windows). It also applies on skimmed surfaces made of marble based plaster and gypsum board.

## USE

**1. Surface preparation** All surfaces to be primed, have to be sanded with the appropriate sandpaper. They also have to be dry, dust free, and completely clean, without any dust, oils or salts.

**New wood surfaces** Remove as many knots as required and ensure protection from antifungal and wood-boring insects using the clear preservative DUROXYL Wood Protection / Conditioner of DUROSTICK. Once dry, spackle with STUCOFIX putty and sand the surfaces with the appropriate sandpaper to smooth them. On sanded and cleaned surfaces, apply 1-2 coats of VELATURA. Once dry, sand as needed to create the perfect undercoat for 2 coats of DUROLUX, the enamel top coat of DUROSTICK.

**Existing wood surfaces** Thoroughly remove all loose paint and spackle any imperfections with STUCOFIX putty. Continue by following the same procedure as described in the section 'New wood surfaces' (from the spackled onwards).

**Gypsum board surfaces** Skim using STUCOFIX-P, STUCOFIX putty or DUROSTICK D-67. Once dry, sand the surface, remove all the dust, and apply VELATURA of DUROSTICK. **Wall surfaces from marble based plaster** Skim coat

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using STUCOFIX-P, STUCOFIX putty, POWDER COAT or GRANULAR of DUROSTICK. Once dry, apply VELATURA of DUROSTICK. Complete by painting with emulsion, acrylic or enamel paints of DUROSTICK. This will create a perfect result presenting high strength.

## 2. Application

Stir well before any use. Apply VELATURA using a roller, a brush or an airless sprayer. Dilute by 5-10% using THINNER 101 of DUROSTICK or white spirit. Once dry, sand with the appropriate sandpaper to create a smooth surface to which the finish paint is applied.

## CLEANING

Clean all tools with THINNER 101 of DUROSTICK or white spirit immediately after use.

## PERFORMANCE

Approximately 10-12m<sup>2</sup>/lt per coat, on properly prepared surfaces.

## STORAGE

Store in shaded places, away from any heat source, for at least 24 months from production date.

## SAFETY DIRECTIONS

The product is classified as harmful. It is recommended to keep away from the reach of children and apply it in well ventilated areas.

Before use, refer to the cautions on the product packaging or the Material Safety Data Sheet.

## NOTE

Once dry, the product is harmless to health.

## PACKAGING

Carton box with 12 pcs of 750ml each one

Carton box with 4 pcs of 2.5lt each one

TECHNICAL SPECIFICATIONS	
Form - Color	Thixotropic liquid - White
Density	1.50±0.05kg/lt
Application temperature	From +10°C to +35°C
Dilution	Up to 5-10% with THINNER 101 or white spirit
Application method	Brush, roller or spray gun
Drying time	3-4 hours (touch dry), at +20°C
Recoating time	After 16-18 hours, at +20°C
<b>V.O.C. (Volatile Organic Compounds):</b> <i>Limit value of maximum V.O.C. content per EC (Directive 2004/42/EC) for the particular product (Class A/g: 'Primers' Type SB): 350gr/lt (2010). The ready to use product contains maximum 340gr/lt V.O.C.</i>	

## DUROSTICK S.A.

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