# **DUROSTICK D-89**



# Adhesive for vinyl floors and carpets



## **PROPERTIES**

Single-spread aqueous dispersion adhesive based on synthetic polymers, without solvents. A ready-to-use product for adhering various types of flexible floor coverings.

# **ADVANTAGES**

- Powerful initial tack
- · No primer necessary for most applications
- Extended open time
- Low Volatile Organic Compounds
- High flexibility
- Resistant to ageing
- Unaffected by vibrations, expansions and contractions of the substrate.

## **APPLICATIONS**

DUROSTICK D-89 is suitable for installing, on absorbent or else substrates, flexible floor coverings such as:

- roll-out vinyl flooring and tiles,
- all types of carpets with latex
- backing,

- PVC flooring with synthetic felt backing or cork flooring with PVC backing,
- linoleum flooring,
- LVT tiles.

Additionally, suitable for installations on floors with radiant heating systems.

#### IISE

# 1. Surface preparation

The substrate must be dry, absorbent, level, free from dust, loose materials, oils and grease.

Non-absorbent substrates, such as glazed tiles or marble, are prepared with two successive coatings of DS-290 quartz primer, 1mm thick each one. In this way, the grout joints are also covered.

When applied to floors with rising damp, it is recommended to seal the substrate with DU-ROSTICK D-1 FLEX, the flexible sealing mortar. When applying on substrates that are not flat and should be in thicknesses between 1-10mm, it is recommended to apply the self levelling and fast setting cementitious mortar D-65 of DU-ROSTICK.

The technical specifications and directions of use contained in this technical brochure are the results of the knowledge and experience of the company's research and development department, as well as from the real-life applications of the product. The recommendations and suggestions regarding the use of the products are made without guarantee since the respective conditions during their application are beyond the control of the company. For this reason, it is the user's responsibility to make sure that the product is suitable for the intended application as well as the application conditions of the project.

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If the levelling thickness is higher than that, between 3-30mm, the use of the self levelling and fast setting cementitious mortar D-64 of DU-ROSTICK is recommended. In any case, the moisture content of the substrate should not exceed 3%.

### 2. Application

Apply the adhesive uniformly with a 2-3mm notched trowel or a roller, depending on the surface and floor type. Allow for the adhesive to mature for about 10-15 minutes when applied on absorbent substrates and for up to 30 minutes when applied on non-absorbent surfaces. Proceed with the installation of the covering material. Press down the covering material with a wood trowel or a metal roller immediately after its installation. Apply pressure from the center of the lined surface to the edges in order to ensure the uniformed distribution of the adhesive and to release any trapped air.

#### **NOTES**

- · Mix the adhesive well before use.
- Flexible roll-out floor coverings must be opened and spread for a sufficient period of time
- before installing them, in order to remove any creases.
- The floor covering material should be stored in the installation area/space for at least 24 hours
- prior to their installation, preferably at room temperature.
- Follow the floor covering manufacturer's instructions.

### **CONSUMPTION**

250-500gr/m², depending on the substrate and the backing of the covering material. date.

### **CLEANING**

Remove any excess adhesive immediately with a damp sponge. Clean all tools and hands with lukewarm water.

### **STORAGE**

Store in tightly closed containers, protected from frost, for at least 18 months from production

#### SAFETY DIRECTIONS

The product needs no hazard labeling under current European and National legislation. However, it is recommended to keep away from the reach of children. If swallowed, seek immediate medical advice and show the container or label.

#### **PACKAGING**

4kg, 12kg containers

# TECHNICAL SPECIFICATIONS (Measurement conditions 23°C

| Form - Color            | Viscous paste - Beige |
|-------------------------|-----------------------|
| pH of the paste         | 8.0±0.5               |
| Density                 | 1.22±0.05kg/lt        |
| Application temperature | From +10°C to +25°C   |
| Temperature resistance  | From -40°C to +80°C   |
| Open time               | 10-20 minutes at 23°C |
| Foot traffic            | After 3-5 hours       |
| Delivery to use         | After 48-72 hours     |

#### **DUROSTICK S.A.**

MANUFACTURING OF ADHESIVES, PAINTS & MORTARS

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