

# PVC GLUE



Clear



## ■ PROPERTIES

Powerful clear PVC glue, for pipes and fittings. It is suitable for both water supply and sewage pipe applications. It is highly resistant to water temperature variations (hot-cold); highly resistant to vibration and to ageing.

The viscosity of DUROSTICK PVC GLUE is ideal for filling the allowances between pipes and fittings, resulting in unbreakable bonding.

The cap for the 250 & 500ml containers have a built-in round brush for easy applications.

## ■ APPLICATIONS

DUROSTICK PVC GLUE is suitable for water supply and drain piping. It is also suitable for irrigation and industrial piping as well as swimming pool and spa piping. Suitable for all schedules of PVC piping through  $\varnothing 300\text{mm}$ .

The product is rated for pressures up to 12 atm of pressure.

## ■ USE

### 1. Surface preparation

Remove any dust, oils and grease with a clean cloth, prior to the adhesive application.

For demanding welds, the use of DUROSTICK PVC PRIMER is recommended.

### 2. Application

Apply an equal thickness coat of glue on both surfaces and fit the parts to be welded.

Keep in mind that the maximum working time is 2 minutes. Do not move the welded joints for at least 15 minutes.

The final test at operating pressure should be done 24 hours after the application.

Close the cap tightly after use.

## ■ CONSUMPTION

Depending on the pipe diameter.

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### ■ STORAGE

Store in tightly closed containers, in shaded places, away from any heat source, for 18 months from production date.

### ■ SAFETY DIRECTIONS

The product is classified as highly flammable and harmful. It is recommended to keep away from the reach of children and apply it in well ventilated areas. Before use, refer to the cautions on the product packaging or the Safety Data Sheet.

### ■ NOTE

It is possible for the PVC GLUE to lose its workability, due to evaporation. Restore its fluidity by mixing the required amount of PVC PRIMER and vigorously shake the container of the glue. The PVC PRIMER is also suitable for disconnecting glued PVC joints by saturating the glued surface.

### ■ PACKAGING

Carton box with 20 blister tubes of 70ml each one  
 Carton box with 40 blister tubes of 125ml each one  
 Carton box with 20 pcs of 250ml each one  
 Carton box with 12 pcs of 500ml each one.

### TECHNICAL SPECIFICATIONS

■ Form	Viscous fluid of continuous flow
■ Color	Transparent
■ Density	1.05±0.05kg/lt
■ Application temperature	From +8°C to +35°C
■ Pressure resistance	Up to 12 atm
■ Per ASTM D 2564 specifications	

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