

# No69



## General purpose contact cement



### ■ PROPERTIES

Powerful, general-purpose adhesive based on neoprene, a blend of synthetic resins in solvent systems. It offers flexible bonding to materials and surfaces submitted to constant or temporary deformation stresses.

### ■ APPLICATIONS

DUROSTICK No69 is suitable for use by furniture and shoe manufacturing industries, plastic boat industries, as well as for refrigeration installation applications etc. It bonds leather, pleather, foam insulation pieces, rubber, cork, carpet, carton etc. with each other or over wood, metal and other surfaces.

Necessary for home, automobile, and boat repairs, in a practical 70ml tube and 125gr container.

### ■ USE

#### 1. Surface preparation

Surfaces to be bonded must be clean, dry, and free of dust and grease. They should fit well with each other without leaving any gaps.

#### 2. Application

Apply a smooth, even coat of the adhesive on both surfaces to be bonded, using a brush or a notched trowel. Allow for the adhesive to set for approximately 15 minutes. When the product is used for leather or rubber repairs, it is recommended to lightly sand both adhering surfaces.

Continue the application by pressing both surfaces together. Achieves 75% of its strength within the first hour after application and after 24 hours its final mechanical strengths.

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### ■ CLEANING

Clean all tools and hands with gasoline.

### ■ CONSUMPTION

300gr/m<sup>2</sup>.

### ■ STORAGE

Store in tightly closed containers, in shaded places, away from any heat source, for 18 months from production date.

### ■ SAFETY DIRECTIONS

The product is classified as highly flammable and harmful. It is recommended to keep away from the reach of children and apply it in well ventilated areas. Before use, refer to the cautions on the product packaging or the Safety Data Sheet.

### ■ NOTE

Close the container tightly after each use.

### ■ PACKAGING

Case with 20 tubes of 70ml each one  
Carton box with 48 pcs. of 125gr each one  
Carton box with 24 pcs. of 250gr each one  
Carton box with 12 pcs. of 500gr each one  
Carton box with 12 pcs. of 1kg each one  
5kg container.

TECHNICAL SPECIFICATIONS	
■ Color	Light beige
■ Density	0.81±0.06kg/l
■ Viscosity	1.300±200 cP, Spindle No 3, Speed 20 rpm, at 25°C
■ Application temperature	From +5°C to +35°C
■ Temperature resistance	From -20°C to +65°C

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The technical specifications and directions of use contained in this technical data sheet are the results of the knowledge and experience of the company's research and development department, as well as from the real-life applications of the product. The recommendations and suggestions regarding the use of the products are made without guarantee since the respective conditions during their application are beyond the control of the company. For this reason, it is the user's responsibility to make sure that the product is suitable for the intended application as well as the application conditions of the project.