

No36



General purpose glue



■ PROPERTIES

Affordable, and general purpose vinyl-based, white glue. It is viscous, flexible and resistant to vibrations and impacts.

Classified D1 per EN 12004.

■ APPLICATIONS

DUROSTICK No36 is ideal for bonding soft woods such as chipboard, MDF, as well as cork and drywall, polystyrene, cardboard etc.

It is also suitable for bonding large surfaces such as laminated frames, polystyrene and chipboard covered with melamine, It is essential for bonding the upper and lower sides of carton boxes for the packing industry etc.

■ USE

1. Surface preparation

The application surface must be clean, dry and free from dust and loose paint.

2. Application

Apply the adhesive uniformly with a brush or a roller on both adhering surfaces. For large surface applications, thin down the adhesive with water (up to 5%), giving it better workability. Within the next 5 to 10 minutes, connect the parts to be glued and apply pressure for 4-8 hours, depending on the humidity and temperature in the area of application. The glued surfaces can be subjected to stress after 24 hours.

■ LIMITATION OF USE

It is not recommended to use the adhesive when the temperature is below +8°C. While the adhesive is still fresh, the temperature should not drop below + 4°C.

■ CLEANING

Remove any excess glue immediately with a clean, wet cloth or a damp sponge. Clean all tools and hands with warm water.

No36



General purpose glue

■ CONSUMPTION

200gr/m².

■ STORAGE

Store in tightly closed packages in places protected from frost for 18 months from production date.

■ SAFETY DIRECTIONS

The product needs no hazard labeling based on current European and National legislation. However, it is recommended to keep away from the reach of children. If swallowed, seek immediate medical advice and show the container or label.

■ PACKAGING

Carton box with 30 pcs of 180 gr each one
Carton box with 24 pcs of 500 gr each one
Carton box with 12 pcs of 1 kg each one
5 kg container.

TECHNICAL SPECIFICATIONS (Measurement conditions 23°C and 50% R.H.)	
■ Composition	Viscous PVA
■ Color	White
■ Density	1.32±0.05kg/lt
■ Solids by weight	60% w/w
■ Dilution with water.	Up to 5%
■ Application temperature	From +8°C to +35°C
■ Adhesion strength	1.5 N/mm ² , after 48 hours (measurements on soft woods)

DUROSTICK S.A.,
 MANUFACTURING OF ADHESIVES,
 PAINTS & MORTARS
ATHENS: ASPROPYRGOS, ATTICA, GR: 193 00,
 Tel: +30 211 60 03 500-599, +30 210 55 16 500,
 +30 210 55 98 350, Fax: +30 210 55 99 612
THESSALONIKI: INDUSTRIAL PARK-SINDOS, S.B. 44,
 STREET, DA 10, GR: 570 22,
 Tel: +30 2310 795 797, +30 2310 797 365,
 Fax: +30 2310 797 367
 Email: info@durostick.com

The technical specifications and directions of use contained in this technical data sheet are the results of the knowledge and experience of the company's research and development department, as well as from the real-life applications of the product. The recommendations and suggestions regarding the use of the products are made without guarantee since the respective conditions during their application are beyond the control of the company. For this reason, it is the user's responsibility to make sure that the product is suitable for the intended application as well as the application conditions of the project.