# 2 HOUR EPOXY ADHESIVE



## In putty form





#### **■ PROPERTIES**

Two-component adhesive in putty form. It welds, repairs and seals similar and dissimilar materials, such as metal, concrete, stone and wood, fiberglass, as well as marble, asbestos cement, etc. It does not adhere to polyethylene and teflon. It is very affordable in comparison with the two-component adhesives in blister packaging. It is necessary for every household project, adhesion or filling. Classified R2T per EN 12004.

#### ADVANTAGES

- Powerful bonding.
- •Exceptional temperature reistance (up to +115°C).
- •Exceptional resistance to most chemicals.
- •Sandable and paintable.

#### APPLICATIONS

DUROSTICK EPOXY ADHESIVE-putty applications are practically endless in construction. One example is the bonding of concrete with steel (post anchoring for railings). Moreover, it is suitable for sealing holes and cracks, seal radiator leaks as well as water and fuel tanks.

It permanently repairs oil pans and car radiators. Necessary in boating and yachting projects and repairs. It seals washing machine drums, porcelain and ceramics (pots) etc.

Necessary for plumbing, refrigeration and machine shop applications, as well as the DIY crowd.

#### **■** USE

Remove any dust, oils, and rust or loose materials from the surfaces. Mix equal amounts of part A and part B. Mix well until the mixture is fully homogeneous and it is one color. Coat the surfaces using a putty knife and joint them. Wet the putty knife to tool the adhesive into a smooth finish. Clean any residues and tools, using alcohol or THINNER 201 of DUROSTICK, immediately after use.

#### **■ CONSUMPTION**

Depending on the application.

#### **■ STORAGE**

Store in tightly closed containers, in shaded places of low humidity for 24 months from production date.

The technical specifications and directions of use contained in this technical data sheet are the results of the knowledge and experience of the company's research and development department, as well as from the real-life applications of the product. The recommendations and suggestions regarding the use of the products are made without guarantee since the respective conditions during their application are beyond the control of the company. For this reason, it is the user's responsibility to make sure that the product is suitable for the intended application as well as the application conditions of the project.

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#### **■ SAFETY DIRECTIONS**

The product is classified as irritant. It is recommended to keep away from the reach of children.

Before use, refer to the cautions on the product packaging or the Safety Data Sheet.

#### **■ NOTES**

- •Epoxy systems are susceptible to the temperature and the humidity of the environment until their complete hardening. Increased temperatures will result in the reduction of the pot life of the mixture. Increased humidity levels will result in matte or discolored spots on the surface and increased curing
- •During and after mixing the two components together, the temperature of the mixture is
- •Mix the two components well until good homogenization is achieved (becomes one color), before applying.

### **■ PACKAGING**

Carton box with 12 sets of 400gr each one (A: 200gr, B: 200gr).

TECHNICAL SPECIFICATIONS	
■ Final color	Gray
Resin color (A)	White
■ Hardener color (B)	Dark gray
■ Density	1.64±0.08kg/lt
■ Mixing ratio (A/B)	1:1 w/w
■ Workability	1 hour after homogenization
■ Setting time	2-3 hours at 25°C
■ Curing time	24 hours
■ Moisture resistance	Excellent
Resistance to organic solvents, acids and alkalis	Excellent
■ Temperature resistance	From -30°C to +115°C
■ Water sealing	Excellent
Resistance to ageing	Excellent
■ Shrinkage	Zero
Can be painted with any coating	Yes

**DUROSTICK S.A.,** 

MANUFACTURING OF ADHESIVES,

PAINTS & MORTARS

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